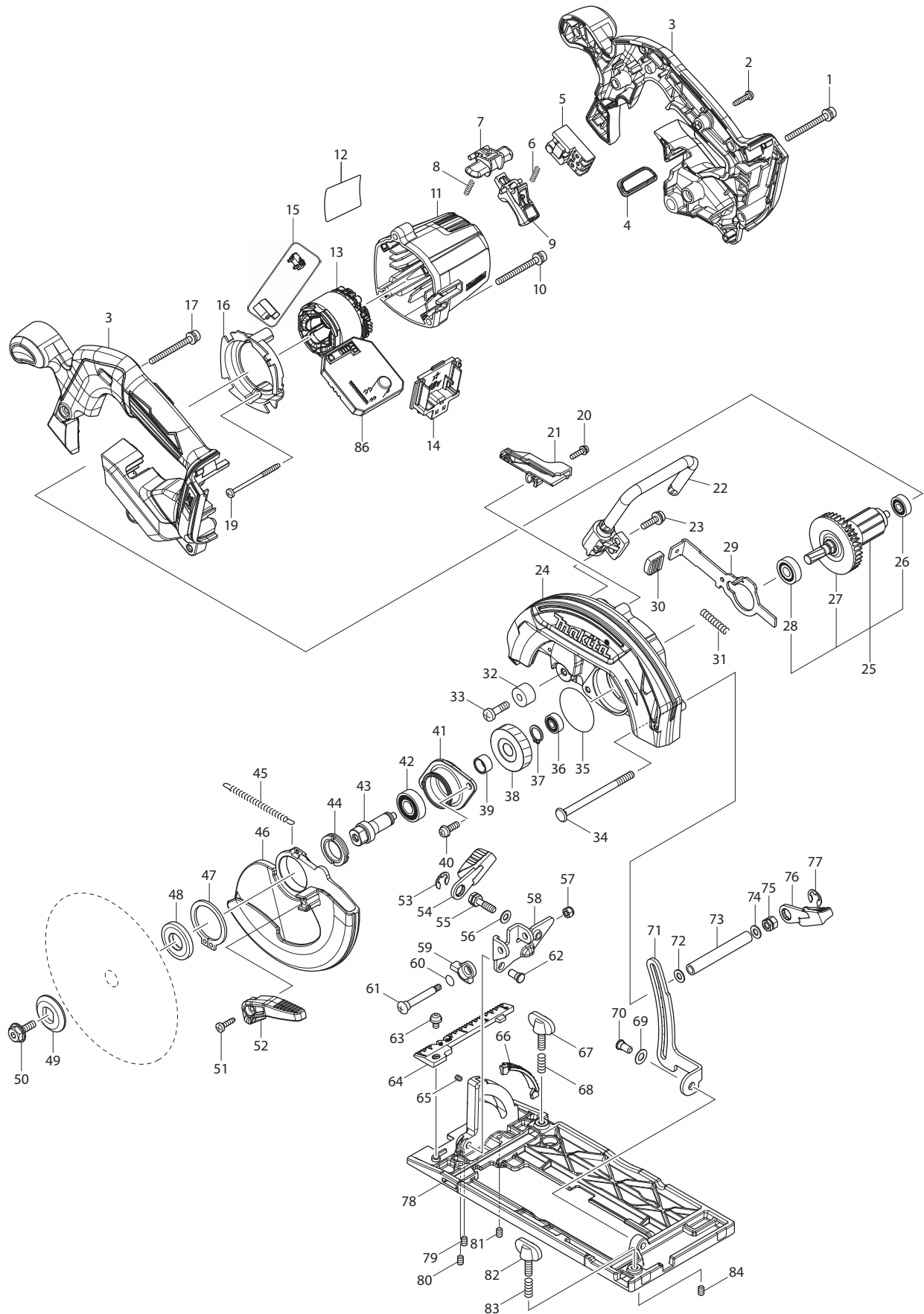




12 - 2014
DHS680Z
18V BL 6-1/2" CIRCULAR SAW



PARTS LIST

Item No	Type	Part No	Description	Qty	Unit
001		911263-2	PAN HEAD SCREW M5X40	1	PC.
002		265995-6	TAPPING SCREW 4X18	7	PC.
003		183A14-1	HANDLE SET	1	PC.
003	INC.	263005-3	RUBBER PIN 6	2	PC.
003	INC.	805E05-3	CAUTION LABEL	1	PC.
004		142948-1	INDICATION PLATE COMPLETE	1	PC.
005		650734-1	SWITCH TG73BDS-2	1	PC.
006		231469-9	COMPRESSION SPRING 4	1	PC.
007		419664-3	LOCK OFF LEVER	1	PC.
008		231469-9	COMPRESSION SPRING 4	1	PC.
009		455480-9	SWITCH LEVER	1	PC.
010		911263-2	PAN HEAD SCREW M5X40	3	PC.
011		455437-0	MOTOR HOUSING	1	PC.
012		850H69-0	NAME PLATE F/DHS680	1	PC.
013	3	629B61-9	* STATOR	1	PC.
014		644808-8	TERMINAL	1	PC.
015		632D81-6	SWITCH UNIT	1	PC.
016		455440-1	BAFFLE PLATE	1	PC.
017		911263-2	PAN HEAD SCREW M5X40	1	PC.
019		266091-3	TAPPING SCREW 4X50	2	PC.
020		911128-8	PAN HEAD SCREW M4X16	1	PC.
021		455483-3	DUCT	1	PC.
022		123269-0	HOOK ASSEMBLY	1	PC.
023		911233-1	PAN HEAD SCREW M5X20	2	PC.
024	2	143256-3	BLADE CASE COMPLATE	1	PC.
024	2	INC. 213953-6	O RING 24	1	PC.
025		519359-9	ROTOR ASS'Y	1	PC.
025	INC.		Item No. 26-28		
026		210022-4	BALL BEARING 626DDW	1	PC.
027		240045-8	FAN 55	1	PC.
028		210051-7	BALL BEARING 609LLB	1	PC.
029		346837-4	SHAFT LOCK	1	PC.
030		286275-7	CAP	1	PC.
031		233117-6	COMPRESSION SPRING 6	1	PC.
032		262552-1	RUBBER SLEEVE 6	1	PC.
033	2	265117-8	+ PAN HEAD SCREW M6X20	1	PC.
034		266194-3	FLAT HEAD SCREW M6X90	1	PC.
035		213565-5	O RING 42	1	PC.

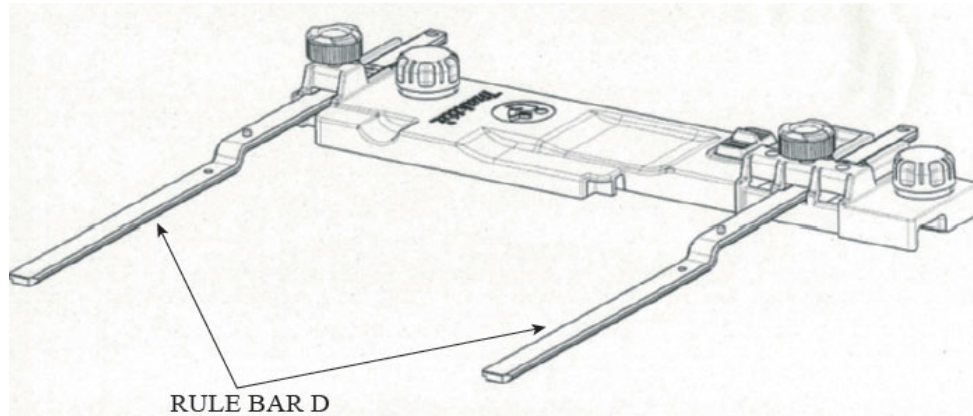
Item No	Type	Part No	Description	Qty	Unit
036	2	210137-7	BALL BEARING 606ZZ	1	PC.
037		961052-5	RETAINING RING S-12	1	PC.
038		227794-4	HELICAL GEAR 50	1	PC.
039		257349-1	SLEEVE 12	1	PC.
040		911223-4	PAN HEAD SCREW M5X16	2	PC.
041	2	319212-7	BEARING BOX	1	PC.
042		210216-1	BALL BEARING 6001DDW	1	PC.
043		326459-6	SPINDLE	1	PC.
044		285845-9	BEARING RETAINER 19-29	1	PC.
045		231878-2	TENSION SPRING 4	1	PC.
046		319211-9	SAFETY COVER	1	PC.
047		961152-1	RETAINING RING (EXT) S-34	1	PC.
048		224411-7	INNER FLANGE 35	1	PC.
049		224409-4	OUTER FLANGE 35	1	PC.
050		266924-2	HEX. SOCKET HEX. BOLT M6X18	1	PC.
051	2	266034-5	TAPPING SCREW CT 4X16	1	PC.
052		272282-6	LEVER 60	1	PC.
053		257982-9	BOW STOP RING E-8	1	PC.
054		272272-9	LEVER 45	1	PC.
055		265B21-3	HEX.BOLT M6X20	1	PC.
057		252103-8	HEX. LOCK NUT M5-8	1	PC.
058		346836-6	ANGULAR GUIDE	1	PC.
059		317986-4	STOPPER	1	PC.
060		213062-1	O RING 9	1	PC.
061		265084-7	+ TRUSS HEAD SCREW M5	1	PC.
062	2	256480-0	SHOULDER PIN 6-7	1	PC.
063		911208-0	PAN HEAD SCREW M5X10 W/Washer	1	PC.
064		455515-6	TOP GUIDE	1	PC.
065		266318-1	H.S.SET SCREW(FLAT POINT)M4X6	2	PC.
066		455517-2	BEVEL GUIDE	1	PC.
067		251896-4	SCREW M5X20	1	PC.
068		231007-7	COMPRESSION SPRING 6	1	PC.
070		256511-5	SHOULDER PIN 6-7	1	PC.
071		346835-8	DEPTH GUIDE	1	PC.
072		941151-9	FLAT WASHER 6	1	PC.
073	2	332126-3	PIPE 6	1	PC.
074		941151-9	FLAT WASHER 6	1	PC.
075		264103-6	HEX. NUT M6	1	PC.
076		272272-9	LEVER 45	1	PC.

Item No	Type	Part No	Description	Qty	Unit
077		257982-9	BOW STOP RING E-8	1	PC.
078	2	312B04-5	* BASE	1	PC.
079		266436-5	H.S.SET SCREW(FLAT POINT)M5X8	1	PC.
080		266436-5	H.S.SET SCREW(FLAT POINT)M5X8	1	PC.
081		266436-5	H.S.SET SCREW(FLAT POINT)M5X8	1	PC.
082		251896-4	SCREW M5X20	1	PC.
083		231007-7	COMPRESSION SPRING 6	1	PC.
084		266436-5	H.S.SET SCREW(FLAT POINT)M5X8	1	PC.
086		620K93-3	* CONTROLLER (Added)	1	PC.
087		652119-7	* PH SCREW M2X6 (Added)	6	PC.
A01	2	783217-7	HEX. WRENCH 5	1	PC.
A02		A-85092	6-1/2" C.T.SAW BLADE 24T	1	PC.
A03		-----	18V LI-ION BATTERY		
A04		-----	BATTERY CHARGER		
A05		-----	LI-ION BATTERY ACCESSORIES		
A07		164095-8	GUIDE RULE (RIP FENCE)	1	PC.
A14		195546-0	FRONT CUFFS 24 (F/ connecting to Vacuum)	1	PC.
A14		195546-0	FRONT CUFFS 24 (F/ connecting to Vacuum)	1	PC.
A17		198885-7	GUIDE RAIL CONNECTORS	1	PC.
A18	3	E-10936	GUIDE RAIL BAG 3000MM	1	PC.
A22		199826-6	RATCHET CLAMP SET	1	PC.
C01	1	876865-0	CARTON	1	PC.
C01	2	8202L5-8	CARTON F/DHS680Z	1	PC.
E01		805E06-1	CAUTION LABEL	1	PC.
F13		194368-5	GUIDE RAIL 1400MM	1	PC.
F15		194925-9	GUIDE RAIL 1900MM	1	PC.
F16		194367-7	GUIDE RAIL 3000MM	1	PC.
F21		194416-0	VINYL SHEET 384" (10000MM)	1	PC.
F22		194417-8	RUBBER SHEET 384" (10000MM)	1	PC.
F23		194418-6	RUBBER POSITION SHEET 55" (1400MM)	1	PC.
F27	2	196952-2	DUST NOZZLE	1	PC.
F27	2	INC. 272281-8	LEVER 39 (N/A individually)	1	PC.
F37		199140-0	GUIDE RAIL 1000M	1	PC.
F38		199141-8	GUIDE RAIL 1500M	1	PC.
F42	2	196953-0	GUIDE RAIL ADAPTER SET	1	PC.
F42	2	INC. 346843-9	RULE BAR D (Added)	2	PC.
G49		1913K5-7	RUSH CLAMP SET	1	PC.

SERVICE CHANGES: DHS680

1. Rule bar D is available for repair (TI#Y07220)

Item No.	Description	PN
A11	GUIDE RAIL ADAPTER D SET	196953-0
INC.	RULE BAR D	346843-9



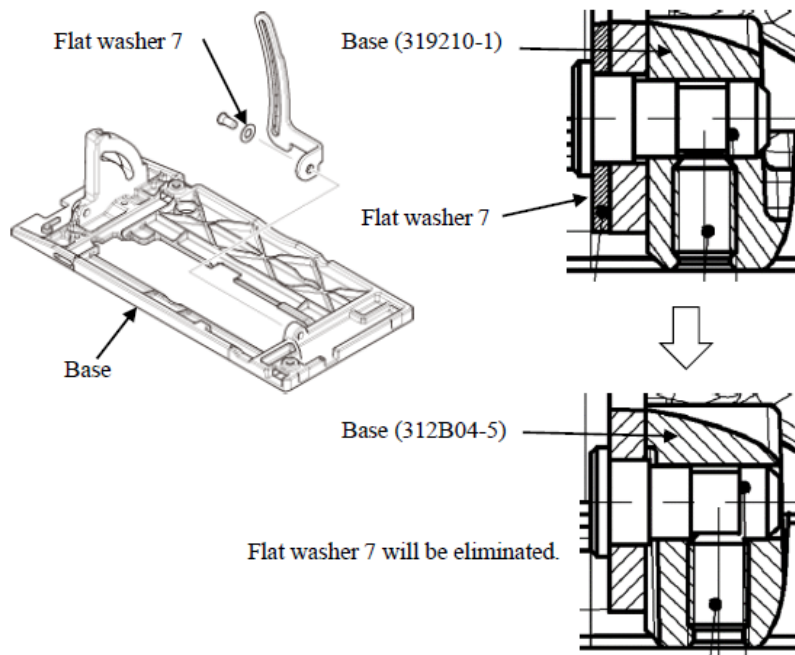
2. Change of Hex Bolt M6x20 and Flat Washer 6 (T/I#D5231)

Item No.	Description	Type 1	Type 2
055	HEX BOLT M6X20	266735-5	265B21-3
056	FLAT WASHER 6	941151-9	-----

3. Change of Base, Elimination of Flat washer 7 (T/I#D7392)

Item No.	Description	Type 1	Type 2
078	BASE	319210-1	312B04-5
069	FLAT WASHER 7	253058-0	-----

Detailed information



4. Changes on Stator and Controller

(T/I#C0482)

(T/I#DG919)

Item No.	Description	Type 1	Type 2	Type 3
13	STATOR	632D90-5	629348-7	629B61-9
86	CONTROLLER	-----		620K93-3
87	PAN HEAD SCREW M2X6	-----		652119-7

Above parts are completely interchangeable as a set.

See T/I#DG919 for repair and wiring